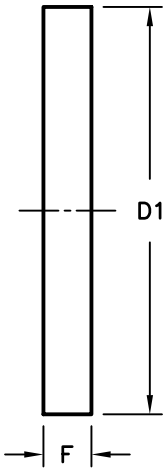
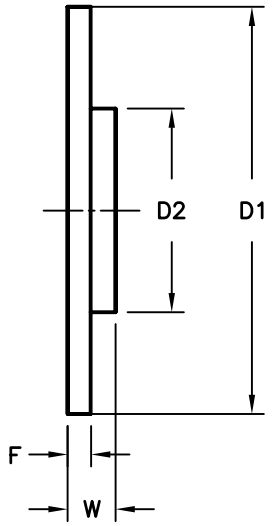
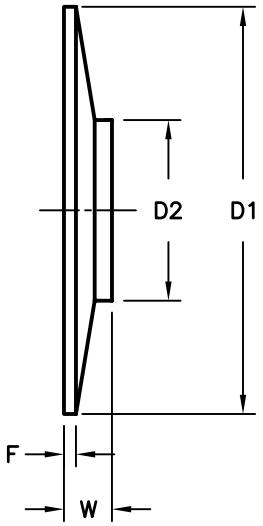


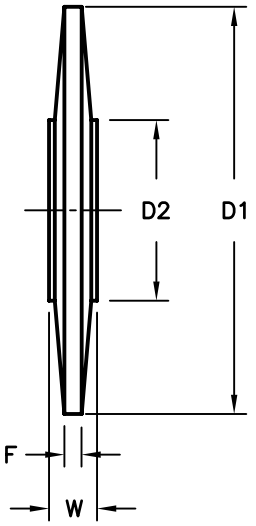
WHEEL TYPE 1 (SIDE VIEW)



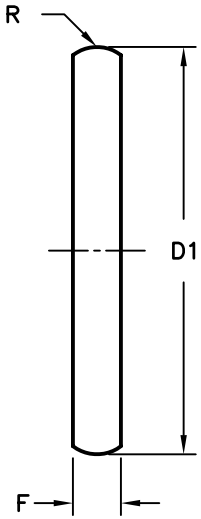
WHEEL TYPE 2 (SIDE VIEW)



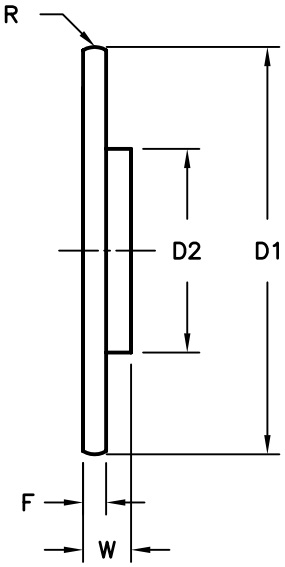
WHEEL TYPE 3 (SIDE VIEW)



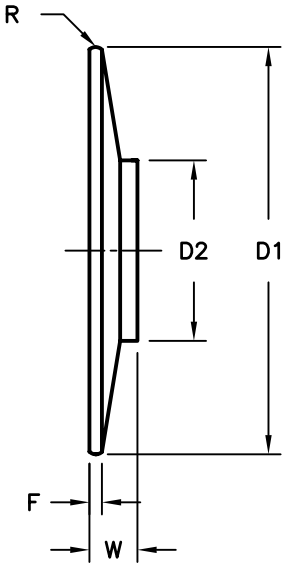
WHEEL TYPE 4 (SIDE VIEW)



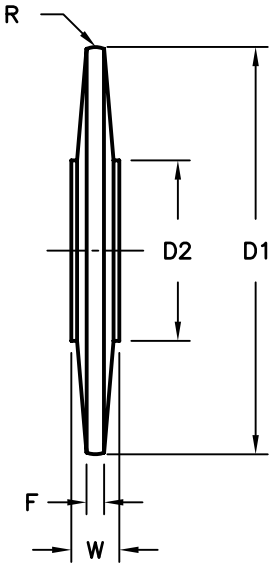
WHEEL TYPE 1R (SIDE VIEW)



WHEEL TYPE 2R (SIDE VIEW)



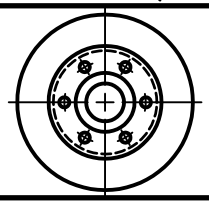
WHEEL TYPE 3R (SIDE VIEW)



WHEEL TYPE 4R (SIDE VIEW)

STEP ONE: CHOOSE WHEEL TYPE

WT=WHEEL TYPE, R=RADIUS, D1=WHEEL DIA.,
D2=HUB DIA., F=WELD FACE, W=WHEEL THICKNESS.



UNLESS OTHERWISE SPECIFIED, TOLERANCES:
FRACTIONS=±1/32
DEC .XX=±.015
DEC .XXX=±.005
ANGLES=±1/2°

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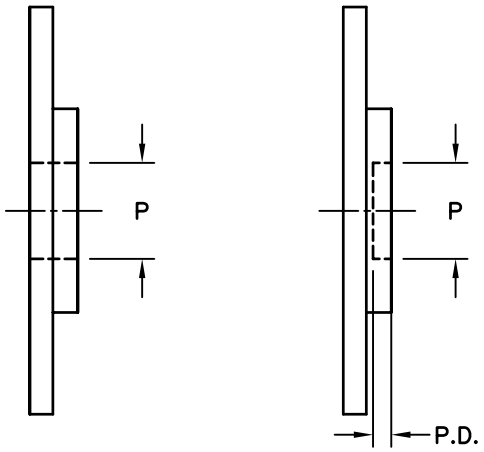
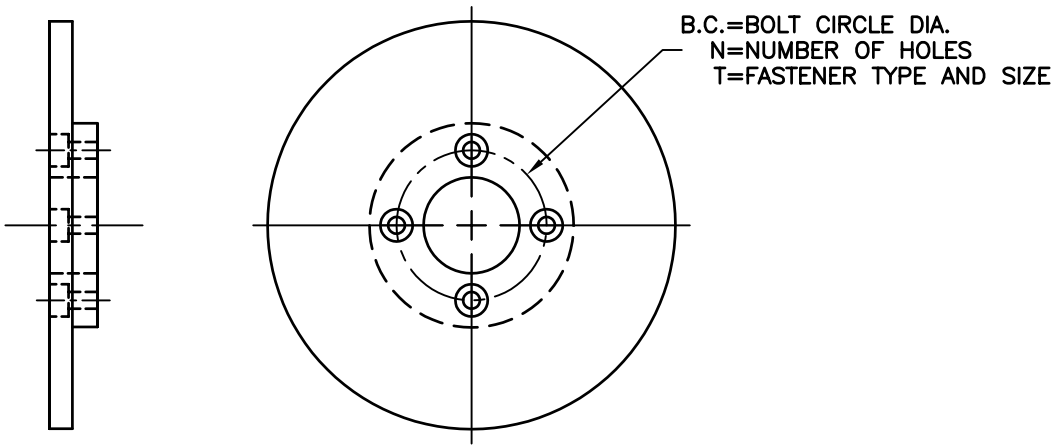
SCALE	DWG. SIZE	DWG. NO.	REV.
NONE	A	6200 (1 OF 2)	

STEP 2: PILOT TYPE AND DIAMETER



STEP 3: MOUNTING DEFINITION



STEP 4: SELECT MATERIAL

CLASS 1 COPPER, ZIRCONIUM
CLASS 2 COPPER, CHROMIUM, ZIRCONIUM
CLASS 3 COPPER, NICKEL, BERYLLIUM
CLASS 11 TUNGSTEN COPPER (ELKONITE 10W3)
CLASS 13 TUNGSTEN COPPER (ELKON 100W)

STEP 5: CONFIGURE WHEEL

WT: _____
R: _____
D1: _____
D2: _____
F: _____
W: _____
P: _____
PD: _____
BC: _____
N: _____
T: _____
MAT'L: _____

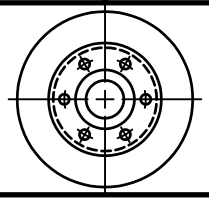
NOTES:

STEP TWO: PILOT TYPE

P=PILOT DIA., PD=PILOT DEPTH.

STEP THREE: MOUNTING TYPE AND BOLT CIRCLE DEFINITION

B.C.=BOLT CIRCLE DIA., N=NUMBER OF HOLES, T=FASTENER TYPE AND SIZE.



UNLESS OTHERWISE SPECIFIED, TOLERANCES:
FRACTIONS=±1/32
DEC .XX=±.015
DEC .XXX=±.005
ANGLES=±1/2°

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SCALE	DWG. SIZE	DWG. NO.	REV.
NONE	A	6200 (2 OF 2)	